

Field monitoring of inoculant temperature in tractor-mounted

applicator tanks in northern Mexico

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Introduction

Inoculating forage crops for silage making is common in many regions of Mexico, but the methods of application vary greatly. While direct application through the forage harvester machinery is strongly recommended, this is often not the norm. Instead, inoculants are commonly applied using makeshift spraying equipment mounted on the tractors responsible for packing or distributing forage in the silo. Since most tractors do not have a dedicated structure or space for these tanks, they are typically mounted on the front counterweights. However, this setup poses a significant risk to the viability of bacteria in silage inoculants because the heat radiated from the tractor engine can raise and sustain the tank's temperature above the critical threshold of 35°C (Mulrooney and Kung, 2008). This risk is further exacerbated by high ambient temperatures during the first harvest season in this arid region of Mexico. Based on these conditions, we hypothesized that silage inoculants in this type of tanks quickly gain temperature above the viability threshold and that many farm operators are unaware of this issue. Consequently, the objectives of this field study were to evaluate producer awareness of the effect of temperature on the viability of inoculant bacteria and to monitor the temperature progression in tractor-mounted applicator tanks.



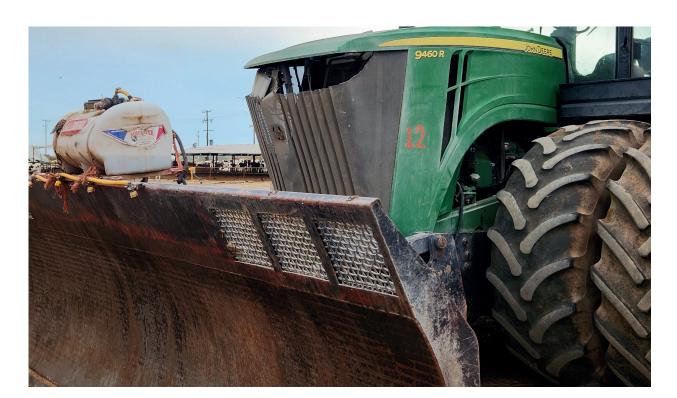








Figure 1. Examples of tractor-mounted inoculant tanks.

Materiasl and Methods



Figure 2. Data loggers, programmed to record temperature every 5 minutes, were placed in the inoculant tank.



Figure 3. Temperature data were recorded during 3-4 consecutive days under regular operating conditions.



Figure 4. Data loggers were retrieved at the end of the evaluation period, recording was stopped and data were downloaded.

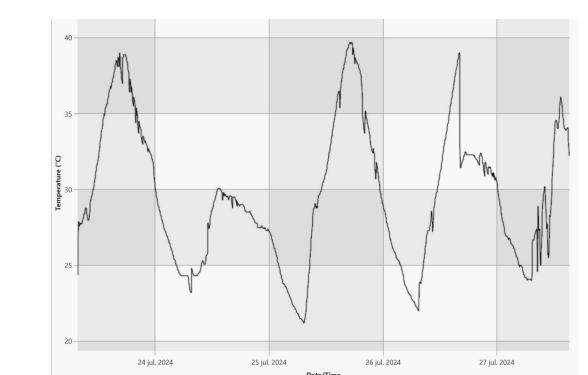
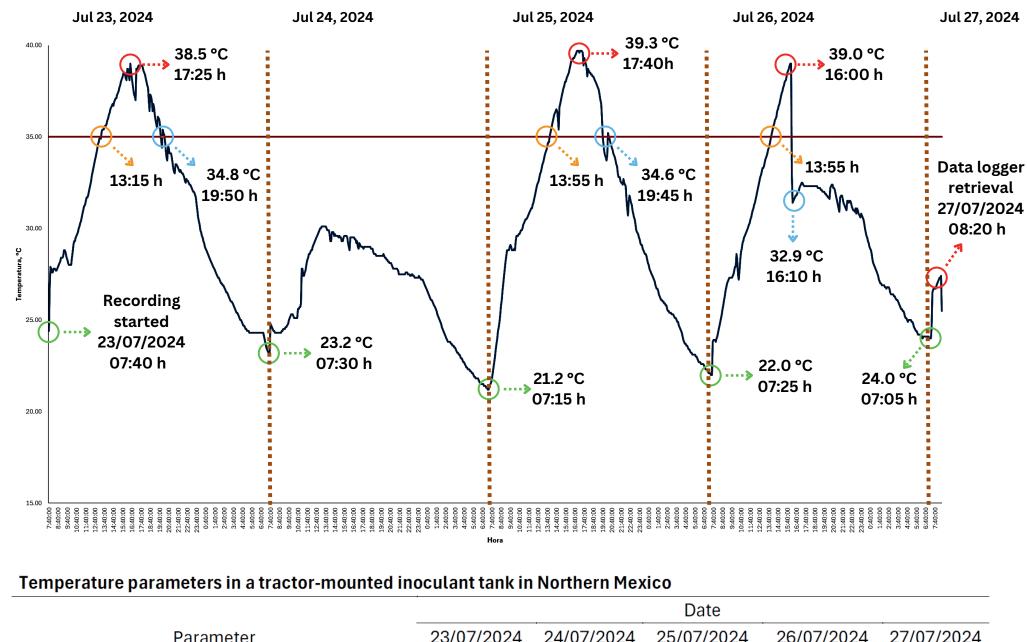


Figure 5. Data inspection and analyses were carried out individually for each farm.

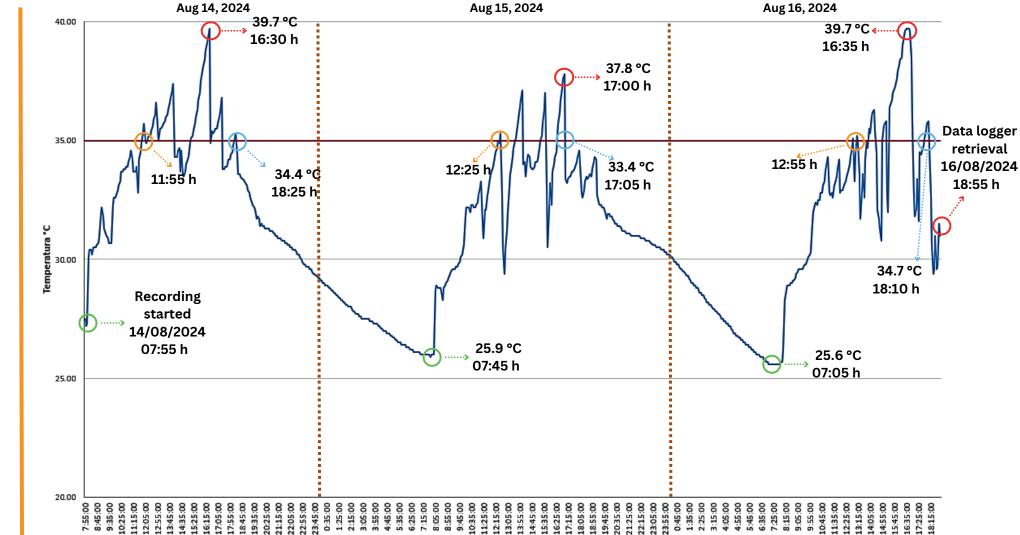
Results



			Date		
Parameter	23/07/2024	24/07/2024	25/07/2024	26/07/2024	27/07/2024
Minimum ambient temp.	18.9	19.5	17.7	18.0	17.1
Time of minimum ambient temp.	4:00	5:00	5:00	5:00	5:00
Initial temp. in tank (min)	24.4	23.2	21.2	22.0	24.0
Time of initial temp. in tank	7:40	7:30	7:15	7:25	7:05
Ambient temperature when tank temp ≥ 35¹	32.4	NA	30.1	31.2	NA
Time when tank temp. ≥ 35	13:15	NA	13:55	13:55	NA
Maximum temp. in tank	38.9	30.1	39.3	39.0	NA
Time of maximum temp. in tank	17:25	13:15	17:40	16:00	NA
Ambient temp. when tank temp. reached max ¹	28.8	28.4	24.0	29.8	NA
Period tank temp ≥ 35	13:15 – 19:45	NA	13:55 – 19:40	13:55 – 16:05	NA
Duration of tank temp. ≥ 35	6:30	NA	5:45	2:10	NA
Maximum ambient temp.	32.4	28.4	30.1	31.2	NA
Time of max. ambient temp.	13:00	13:00	14:00	14:00	NA
Internal temp when returned < 35	34.8	NA	34.6	32.9	NA
Time of internal temp returned < 35	19:50	NA	19:45	16:10	NA
Ambient temp. when internal temp. returned $< 35^{1}$	24.5	NA	22.8	29.8	NA

Jul 29, 2024 45.00 39.3 16:21 Recording 34.9 °C started 29/07/2024 13:56 h	h 18	4.9 °C 13.56 h 34.			Data logger retrieval 03/08/2024 38.9 °16:56 13:11 h
20.000 12.55.00 12.55.00 20.11.00 20.11.00 20.25.00 20.11.00 20.11.00 20.11.00 20.11.00 20.11.00 20.11.00	8.64100 9.55600 11.11100 12.2500 12.2500 13.44100 17.2500 18.44100 22.2500 22.2500 22.2500 24.4400 24.4400 24.4400 24.4400 24.4400 24.4400	6.6600 8.2500 8.4100 12.1100 12.1100 12.1100 12.2500 12.1100 12.2500 12.2500 12.2500 12.2500 12.2500 12.2500 12.2500	8.6650 8.7500 10.4150 11.6500 13.1150 14.7500 15.4150 18.7500 27.4150 27.1150 27.1150 27.1150 27.1150 7.7500	8.42500 7.86800 8.11400 10.26800 12.66800 14.11400 14.11400 17.66800 18.41400 22.66800 6.11500 22.66800 2.15800 2.15800 2.15800	\$ 11100 6.7500 7.4150 8.7500 10.1150 11.7550 12.4150 12.4500 12.4150 16.7550

	Date						
Parameter	29/07/2024	30/07/2024	31/07/2024	01/08/2024	02/08/2024	03/08/2024	
Minimum ambient temp.	21.5	20.2	22.0	19.5	21.3	NA	
Time of minimum ambient temp.	4:00	4:00	5:00	4:00	4:00	NA	
Initial temp. in tank (min)	NA	27.7	27.3	27.8	25.5	25.4	
Time of initial temp. in tank	NA	7:11	7:06	7:11	7:01	7:01	
Ambient temperature when tank temp ≥ 35¹	33.2	36.8	36.4	36.0	34.0	NA	
Time when tank temp. ≥ 35	14:01	12:36	13:56	12:46	14:06	13:11	
Maximum temp. in tank	39.3	39.1	37.8	41.1	37.5	38.9	
Time of maximum temp. in tank	16:21	18:46	18:36	16:36	18:16	16:56	
Ambient temp. when tank temp. reached max ¹	32.3	27.9	27.4	35.7	NA	NA	
Period tank temp ≥ 35	14:01 – 20:56	12:36 – 22:56	13:56 – 22:21	12:46 – 21:26	14:06 – 20:36	13:11 – 17:06 ³	
Duration of tank temp. \geq 35	6:55	10:20	8:25	8:40	6:30	3:55	
Maximum ambient temp.	33.8	36.8	36.4	36.1	NA	NA	
Time of max. ambient temp.	12:00	13:00	14:00	14:00	NA	NA	
Internal temp when returned < 35	34.9	34.9	34.9	34.9	34.9	NA	
Time of internal temp returned < 35	21:01	23:01	22:26	21:31	20:41	NA	
mbient temp. when internal temp. returned < 351	24.7	24.6	24.4	23.3	NA	NA	



	Date				
Parameter	14/08/2024	15/08/2024	16/08/2024		
Minimum ambient temp.	20.3	21.4	20.9		
Time of minimum ambient temp.	5:00	5:00	5:00		
Initial temp. in tank (min)	27.5	25.9	25.6		
Time of initial temp. in tank	7:55	7:45	7:05		
Ambient temperature when tank temp ≥ 35¹	33.7	35.5	33.8		
Time when tank temp. ≥ 35	11:55	12:25	12:55		
Maximum temp. in tank	39.7	37.8	39.7		
Time of maximum temp. in tank	16:30	17:00	16:35		
Ambient temp. when tank temp. reached max ¹	32.3	32.5	32.9		
Period tank temp ≥ 35	11:55 – 17:20	12:25 – 17:00	12:55 – 17:00		
Duration of tank temp. ≥ 35	5:10	5:25	4:05		
Maximum ambient temp.	33.8	35.4	33.9		
Time of max. ambient temp.	13:00	13:00	14:00		
Internal temp when returned < 35	34.4	33.4	34.7		
Time of internal temp returned < 35	18:25	17:05	18:10		
Ambient temp. when internal temp. returned < 35 ¹	30.9	32.5	32.7		
Parameter	6	4	5		

Key Findings

In most cases, the inoculant solution reached 35° C between 12:00 and 14:00 h, approximately 5 hours after initial filling of the tank Adding freshly prepared inoculant to a partially filled tank lowered the temperature by 3-4°C Practical recommendations included:

- Preparing a low concentration solution to increase application rate and refill more often
- Maintain cold water in storage for tank refilling
- To utilize insulated tanks to maintain more stable temperature of the prepared inoculant



